



# 4RinEU

Reliable models for deep renovation

DEEP RENOVATION JOINT WORKSHOP  
ROME, 5/10/2018

## Deep renovation and prefabricated solutions: the EU H2020 project 4RinEU

*Roberto Lollini*



This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 723829

**eurac**  
research

# The Consortium

## R&D

IT **eurac research** Applied Research Centres

NO  **SINTEF**

## DEMO OWNERS

NL  **NO**  **BOLIGBYGG**

ES  **Agència de l'Habitatge de Catalunya** Social housing agencies

## CONSULTANCY

IT  **adermalocatelli** Energy audit  
WE ANCHOR BUILDING TO THE FUTURE

ES  **acciona** Construction company  
Infraestructuras

IT  **REM** Research to market  
RESEARCH TO MARKET SOLUTION

ES  **AIGUASOL** Engineering companies

NL  **Trecodome**

## TECHNOLOGY PARTNERS

DE  **gumpp & maier** Manufacturer - prefab timber facades  
solutions made of timber

IT  **Thermics** Manufacturer - H&C + RES

UK  **IES** Software developer

**Start date:** 1 October 2016 - **Duration:** 48 months

# The project 4RinEU

## Robust&Reliable technology concepts and business models for triggering deep Renovation of Residential buildings in EU

4RinEU is developing cost-effective **deep renovation packages** based on three pillars:

- Robust Technologies
- Usable Methodologies
- Reliable Business Models

Field of Action: **Residential buildings**

**Project Website:**  
<http://4rineu.eu/>

## Project overview

**NEEDS/BARRIERS**

Technical

Financial

Credibility

Social

**Fact: we are far from the targeted 3% EU building stock renovation rate**

**4RinEU ANSWERS**



**ROBUST  
TECHNOLOGIES**



**USABLE  
METHODOLOGIES**



**RELIABLE  
BUSINESS MODELS**

**Impact: to increase efficiency of the whole deep renovation process**

# 4RinEU technologies

## TO REDUCE ENERGY DEMAND

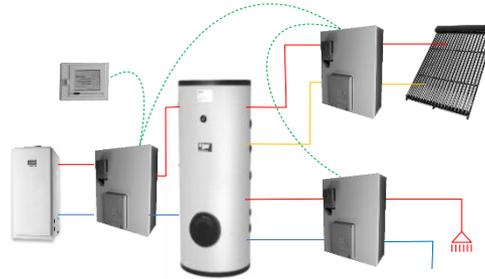


Prefabricated Multifunctional facade

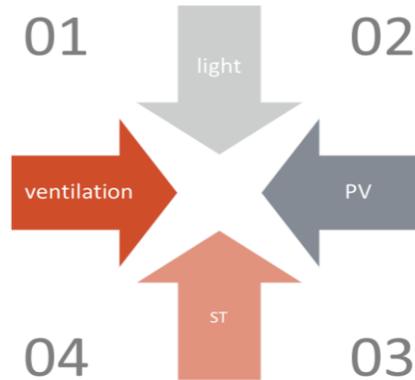


Comfort ceiling fan operation

## TO IMPROVE ENERGY EFFICIENCY



Plug&Play Energy Hub



Early Reno

## TO IMPROVE OPERATION



Sensible Data Handler



end-of-life management

# 4RinEU methodologies

To support the stakeholders along the **whole renovation process**, helping to understand renovation issues and associated potentials, to ensure an effective and **participated design**, to manage the construction site and **reduce the working time and the associated failures**.

TO ACCURATELY UNDERSTAND  
THE RENOVATION POTENTIALS



Cost-Optimal Energy Audit

TO ENSURE EFFECTIVE AND  
PARTICIPATED DESIGN



Investor and user-oriented  
design platform

TO REDUCE CONSTRUCTION  
TIME AND FAILURES



Deep renovation  
implementation  
management

## 4RinEU business models

Fed into by the technologies and the methodologies.

They drive the investors in deep renovation decision process, considering **technology risks and performances**, in a comprehensive approach

TO IDENTIFY THE LEVEL OF RISKS AND TO  
ENABLE WELL-FOUNDED INVESTMENTS



Cost-Effective rating system

# The project approach

## TECHNOLOGY DEVELOPMENT

- Close collaboration among owners, advisors, contractors and researchers to improve the technology solutions, grouped in systemic package

## PARTICIPATIVE APPROACH

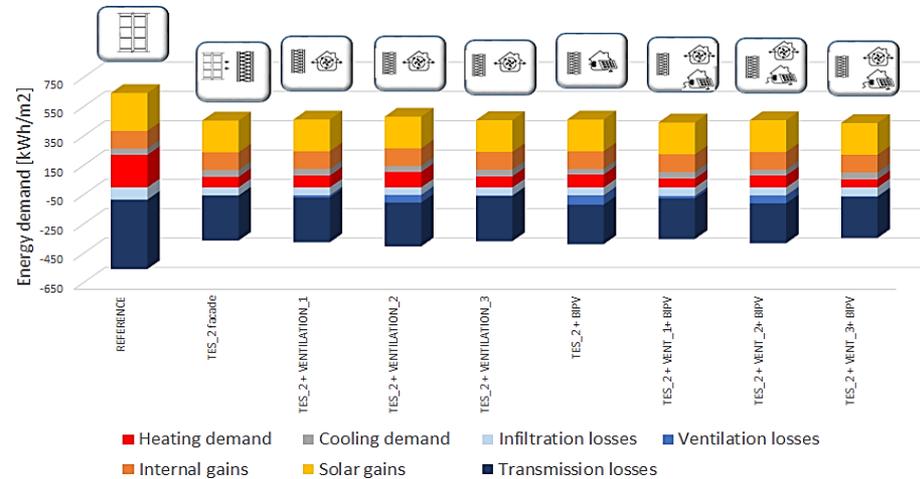
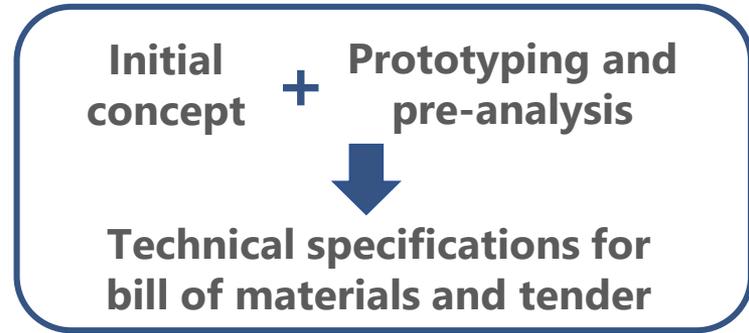
- Tenants and authorities awareness and motivation

## QUANTITATIVE PERFORMANCE EVALUATION

- Laboratory test
- Modelling&Simulation

## PERFORMANCE-BASED PROCUREMENT AND IMPLEMENTATION

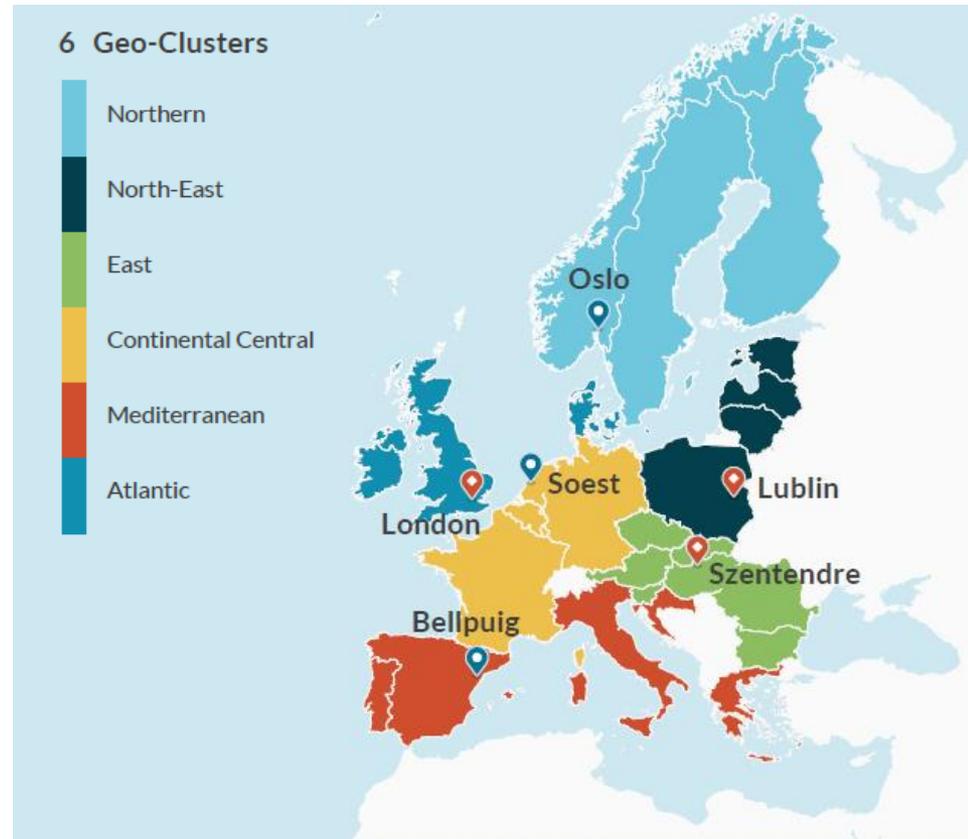
- Design, production and installation



## 4RinEU geoclusters

Reference from previous projects (FP7 Inspire, H2020 More-Connect) → fine-tuning according to the specific needs

- National boundaries → minimum requirements for the renovation
- Features of the building stock: single/multi family → evaluation of the impact on the bui stock
- Climate conditions → tailored renovation packages



- **6 geoclusters**
- **6 reference countries:** Norway, Spain, The Netherlands, Poland, Hungary and UK.
- **6 Reference cities:** Oslo, Lleida, Amsterdam, Lubiana, Budapest, London

# Performance assessment of the project results

3 levels of implementation:

- Demo Cases
- Early Adopters
- Building Archetypes

following all the phases of the deep renovation process:

1. Audit
2. Deep renovation concept definition
3. Performance assessment: simulations and tests
4. Detailed design
5. Procurement and installation of the renovation packages
6. Monitoring of the performances pre and post renovation

## DEMO CASES

**HAUGERUDSENERET**  
Oslo - Norway



**MARIËNheuvel**  
Soest – The Netherlands



**Bellpuig - Spain**



# Performance assessment of the project results

3 levels of implementation:

- Demo Cases
- **Early Adopters**
- Building Archetypes

3 Local teams supported by 4RinEU to develop feasibility studies on real buildings:

1. Audit
2. Renovation concept definition
3. Performance assessment
4. Detailed design

## EARLY ADOPTER TEAM

Hungary



Poland



UK

**BURO HAPPOLD  
ENGINEERING**

# Performance assessment of the project results

- 3 levels of implementation:
- Demo Cases
- Early Adopters
- Building Archetypes**

24 building archetypes in 6 reference countries → representative of the national building stock + suitable for the 4RinEU renovation approach

- Definition of the renovation concepts
- Performance assessment of a set of variants

## BUILDING ARCHETYPES

Geocluster 1	Reference Country	Norway
	Reference City	Oslo
	4RinEU Code	<b>G1_NO_SFH_02</b>
	Tabula_Code:	NO.N.SFH.02.Gen
	Building Size Class:	SFH
	Construction Period:	1956 ... 1970
	Reference Floor Area:	228 m <sup>2</sup>
	4RinEU Code	<b>G1_NO_SFH_03</b>
	Tabula_Code:	NO.N.SFH.03.Gen
	Building Size Class:	SFH
	Reference Floor Area:	152 m <sup>2</sup>
	4RinEU Code	<b>G1_NO_TH_01</b>
	Tabula_Code:	NO.N.TH.01.Gen
	Building Size Class:	TH
	Reference Floor Area:	216 m <sup>2</sup>
	4RinEU Code	<b>G1_NO_AB_02</b>
	Tabula_Code:	NO.N.AB.02.Gen
	Building Size Class:	MFH
	Reference Floor Area:	1526 m <sup>2</sup>

The archetypes are selected from the IEE project TABULA

# Performance assessment of the project results

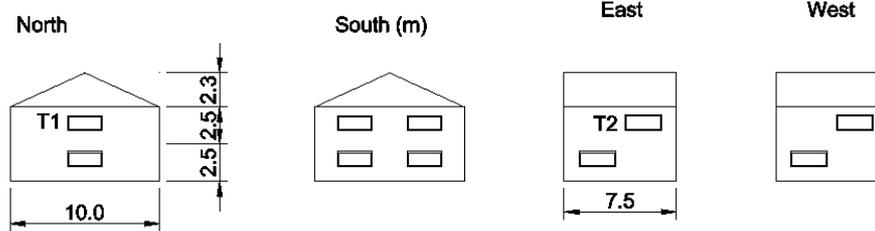
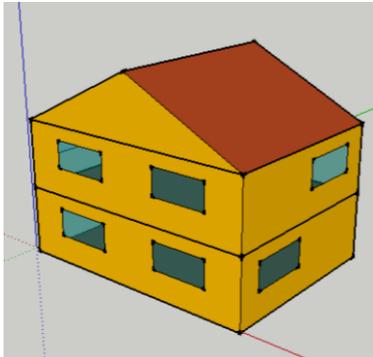
Identification of a set of Key Performance Indicators in 5 thematic areas:

- Energy
- Environment
- Comfort & IAQ
- Economics
- Building site management (time)

KPIs	
<b>Energy</b>	
Energy demand for heating/cooling/ventilation/DHW production	[kWh/m <sup>2</sup> ]
Energy produced via PV system	[kWh/m <sup>2</sup> PV surface]
Electricity self-consumption	[kWh/m <sup>2</sup> ]:
Energy produced via ST systems	[kWh/m <sup>2</sup> ] - [kWh/m <sup>2</sup> ST surface]
ST energy balance	[kWh/m <sup>2</sup> ] - [kWh/m <sup>2</sup> ST surface]
<b>Environment</b>	
CO <sub>2</sub> Emissions	kg CO <sub>2</sub> /year
<b>Comfort &amp; IAQ</b>	
Number of hours category IV cold/IV hot	[h]
Overheating Degree Hours	[°C]
N. hours where CO <sub>2</sub> concentration is higher than limits Category I	[h]
<b>Economic issues</b>	
Net Present Value of the renovation (25 years)	[€/m <sup>2</sup> ]
Investment cost for the renovation	[€/m <sup>2</sup> ]
Energy Costs (Before/After Renovation)	[€/m <sup>2</sup> ]
<b>Building site management</b>	
Total work duration /Task duration	[d], [h]

# Features of the building archetypes

Definition of technical and geometric features of the buildings → numerical models

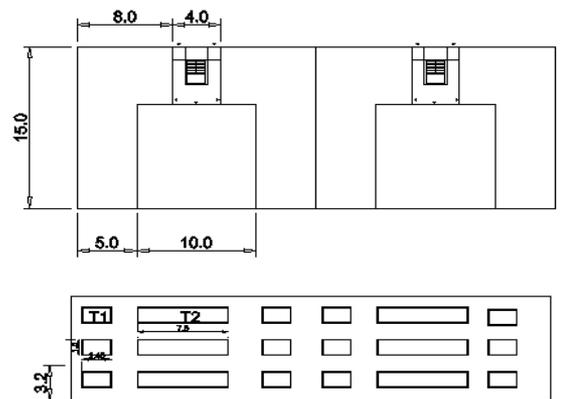
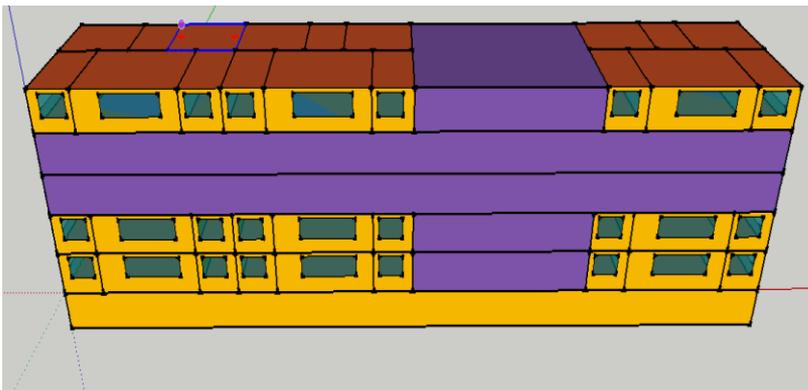


Wall					
	$\lambda$ [W/mK]	s [m]	$\rho$ [kg/m <sup>3</sup> ]	C [kJ/kgK]	R m <sup>2</sup> K/W
Wooden frame	0.12	0.01	450		0.08
Mineral wool	0.045	0.1	130	1.03	2.86
Vapour barrier	0.4	0.02	500	1.8	0.05
Wooden frame	0.12	0.01	450		0.08
Trnsys				<b>U [W/m<sup>2</sup>K]</b>	<b>0.38</b>

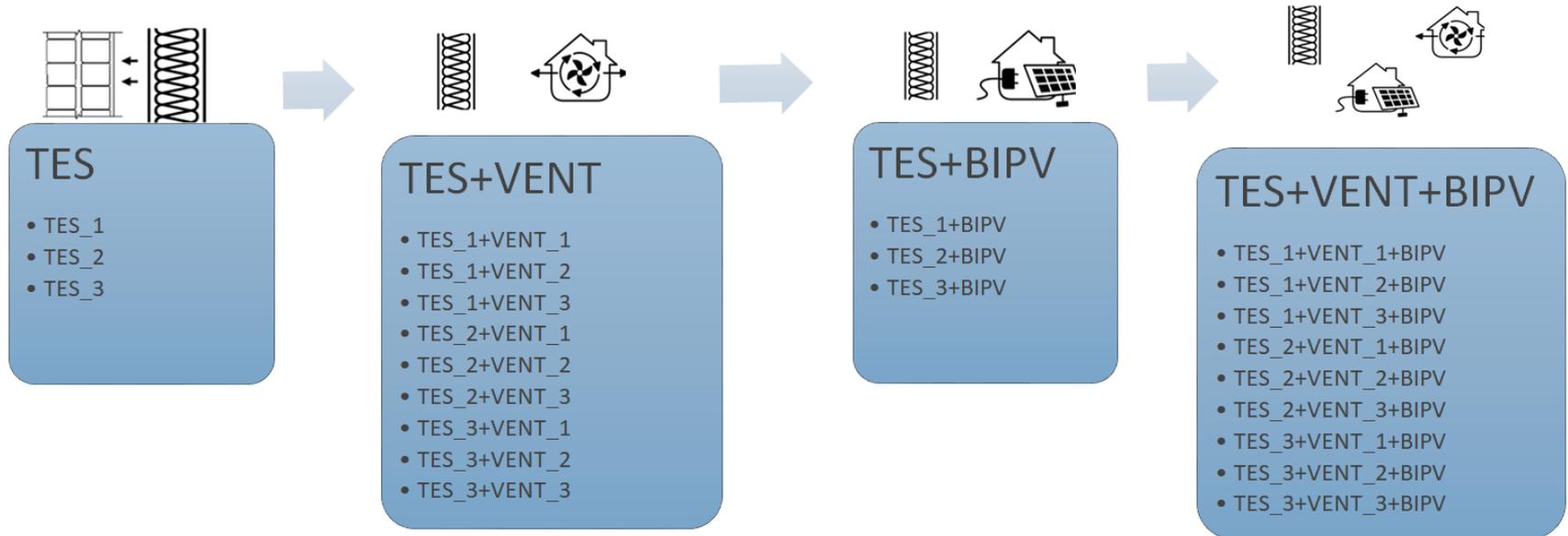
Qualitative and general information



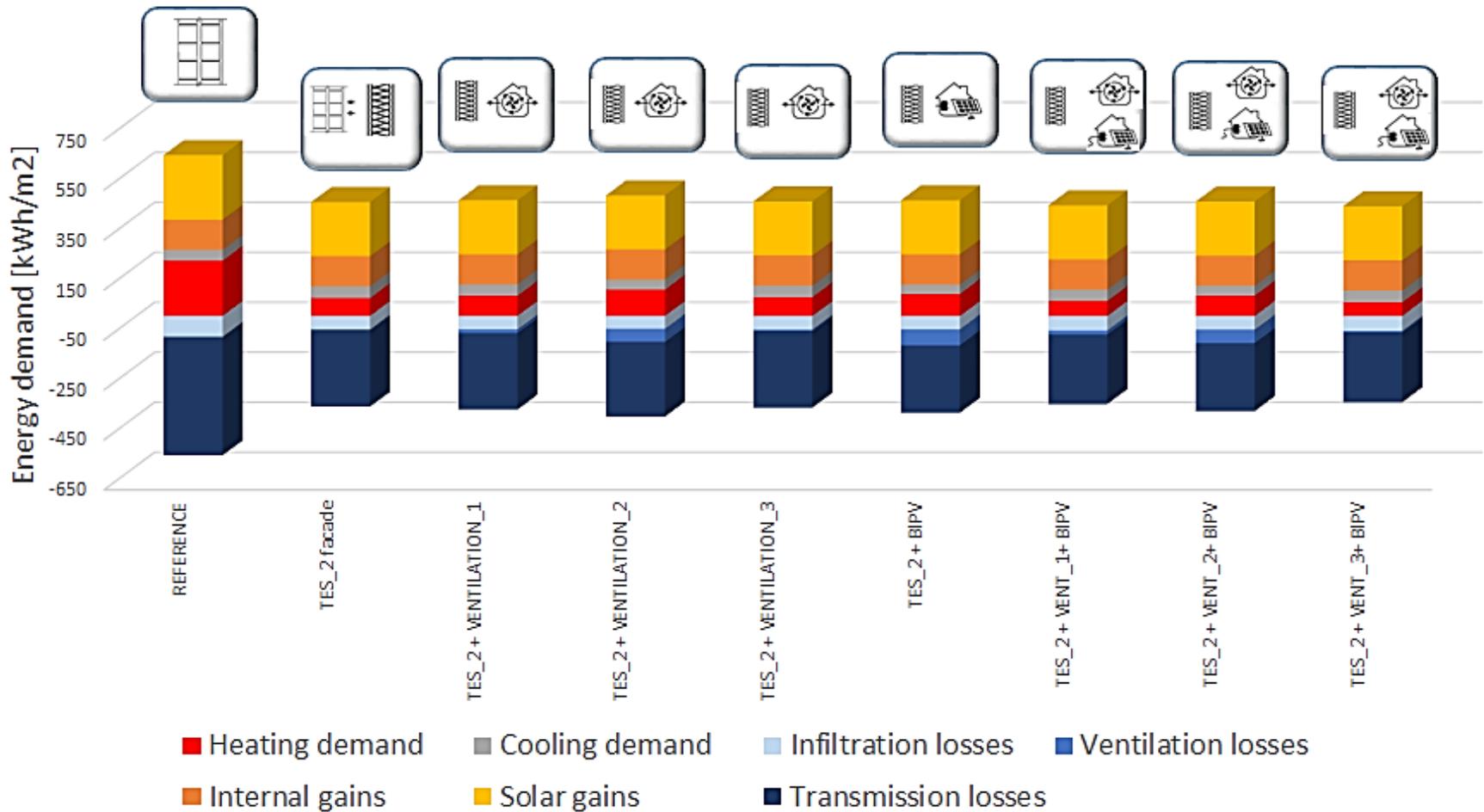
Quantitative and specific features



# 4RinEU Renovation packages



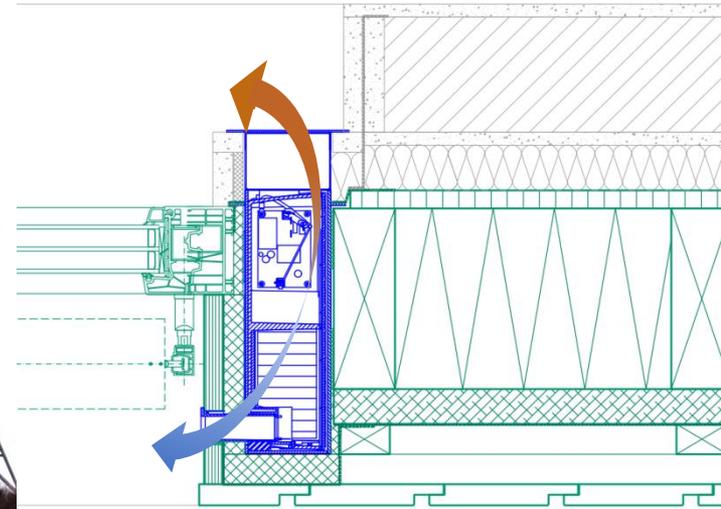
# 4RinEU Renovation packages - results



# 4RinEU Renovation packages - Repository

For each building archetypes – comparative analysis of the renovation packages  
 Definition of the most suitable intervention according to the priority (energy, environment, comfort, economics, building site management)

Existing building- G3_NL_AB_01		KPIs		Performances of the renovation packages			
Geocluster 3		Reference Country: the Netherlands (Amsterdam)		RP1	RP2	...	RPn
	Building size class: MFH	Energy					
	Construction period: 1945-1965	Energy demand for heating/cooling/ventilation/DHW production	[kWh/m <sup>2</sup> ]				
	Reference floor area: 4219 m <sup>2</sup>	Energy produced via PV system	[kWh/m <sup>2</sup> PV surface]				
	Main renovation needs: low insulation, mould, low indoor air quality	Electricity self-consumption	[kWh/m <sup>2</sup> ]:				
		Energy produced via ST systems	[kWh/m <sup>2</sup> ] - [kWh/m <sup>2</sup> ST surface]				
Building performances before renovation		ST energy balance	[kWh/m <sup>2</sup> ] - [kWh/m <sup>2</sup> ST surface]				
Energy		Environment					
Energy demand for heating/cooling/ventilation/DHW production	[kWh/m <sup>2</sup> ]	Co <sub>2</sub> Emissions	kg CO <sub>2</sub> /year				
Environment		Comfort & IAQ					
Co <sub>2</sub> Emissions	kg CO <sub>2</sub> /year	Number of hours category IV cold/IV hot	[h]				
Comfort & IAQ		Overheating Degree Hours	[°C]				
Number of hours category IV cold/IV hot	[h]	N. hours where CO <sub>2</sub> concentration is higher than limits Category I	[h]				
Overheating Degree Hours	[°C]	Economic issues					
CO <sub>2</sub> concentration	[ppm]	Net Present Value of the renovation (25 years)	[€/m <sup>2</sup> ]				
		Investment cost for the renovation	[€/m <sup>2</sup> ]				
		Energy Costs (Before/After Renovation)	[€/m <sup>2</sup> ]				
		Building site management					
		Total work duration /Task duration	[d], [h]				



Maximilian Schlelein, Gump & Maier GmbH

# Off-site technology: Prefabricated multifunctional timber-frame façade



# Digital workflow and systematic approach

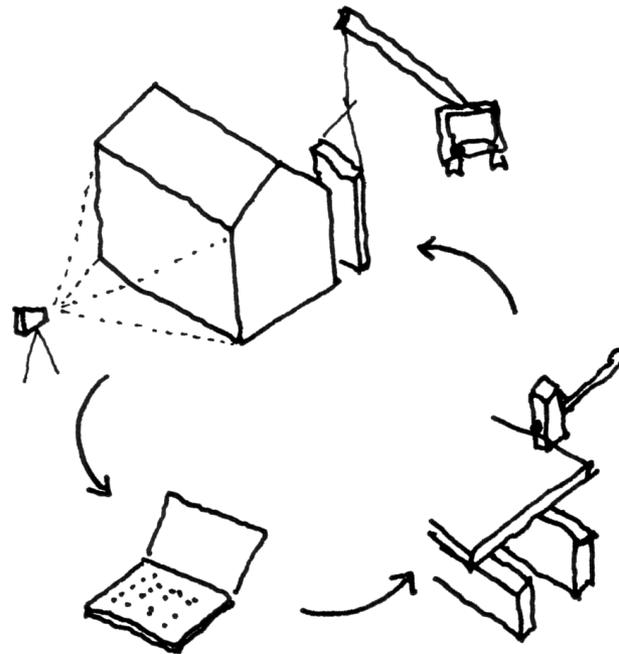
- Defined renovation process with systematic workflow
- Digital measurement of the building, 3D design- and production planning
- CNC supported production, prefabrication in the workshop
- Transport, mounting and finishing works on the site



1. Digital Measurement



2. CAD/CAM 3D Modell



4. Mounting



3. Prefabrication

Source: TES Manual, TU München

# Maximized level of prefabrication

Demonstration wall element developed within 4RinEU project

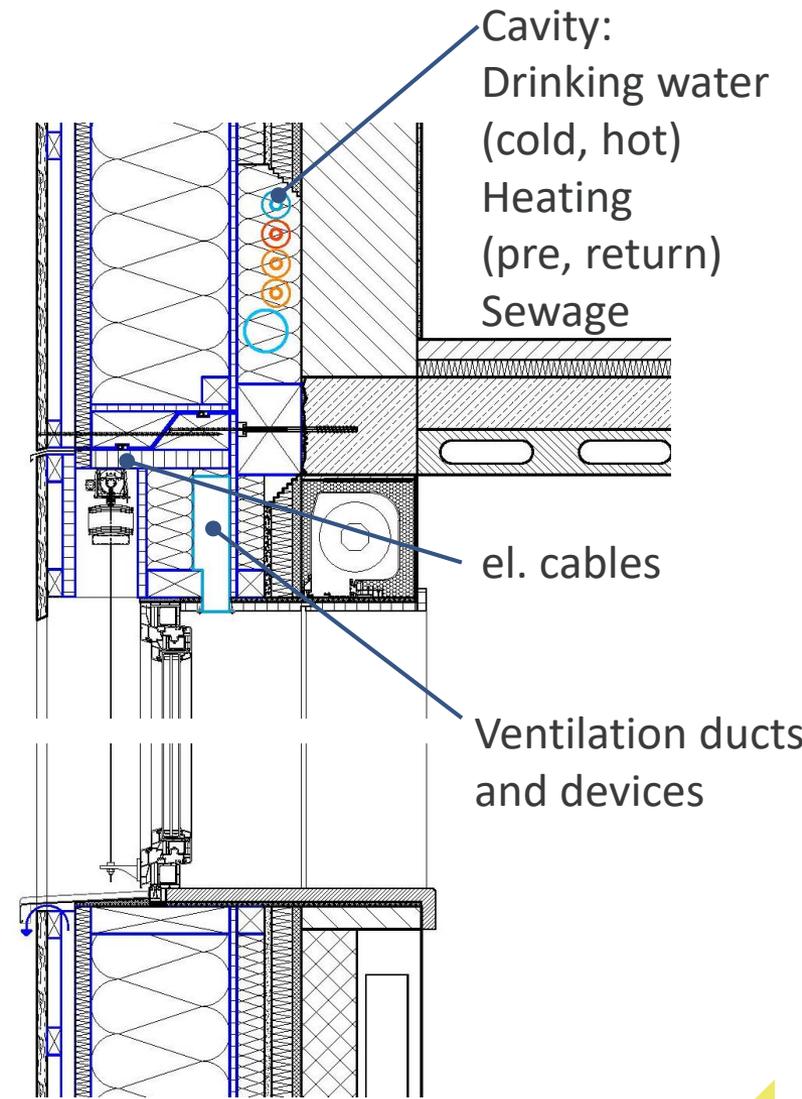
Prefabricate and transport elements with:

- Cladding
- Windows
- Sun shading
- Decentralized ventilation device with heat recovery
- Solar thermal panel already connected to water pipes



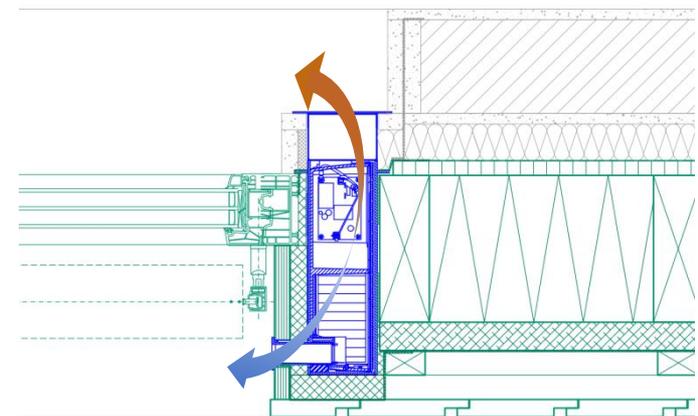
# Multifunctional timber-frame facade elements

- Integrate the renovation of building services in the renovation process with prefabricated facade elements
- Reduce works inside the building
  - lower disturbance of tenants
  - Shorter construction time
  - Better quality and easier work through prefabrication inside the workshop
- Integrate building services inside the elements
- Use the cavity between new façade elements and existing facade



# Current development

- Construction of prototype wall elements
- Decentralized ventilation device with cross flow heat recovery integrated together with mounting of the window
- Testing in climate chamber at Eurac laboratories, Bolzano, Italy
- Climate chamber provides indoor and outdoor climate and simulates sun irradiation
- ST: Panda super slim, Construzioni Solari
- Ventilation: Aircare ES, Thesan





## Conclusion: Prefabricated multifunctional timber-frame façade

- The technology of renovation with prefabricated timber-frame facade elements is mature and applied several times each year (not only) at Gumpp & Maier in Germany
- Within 4RinEU three demo projects across Europe are about to apply this renovation approach (NO, NL, SP)
- Renovating with prefabricated elements is defining and following a design and construction process
- In order to design and build elements with integrated building services, it is necessary to form a good working integrative planning team of planners and manufacturers





Vera Lukina, BOLIGBYGG - Municipality of Oslo

## **Lessons learnt: implementation on a case study**



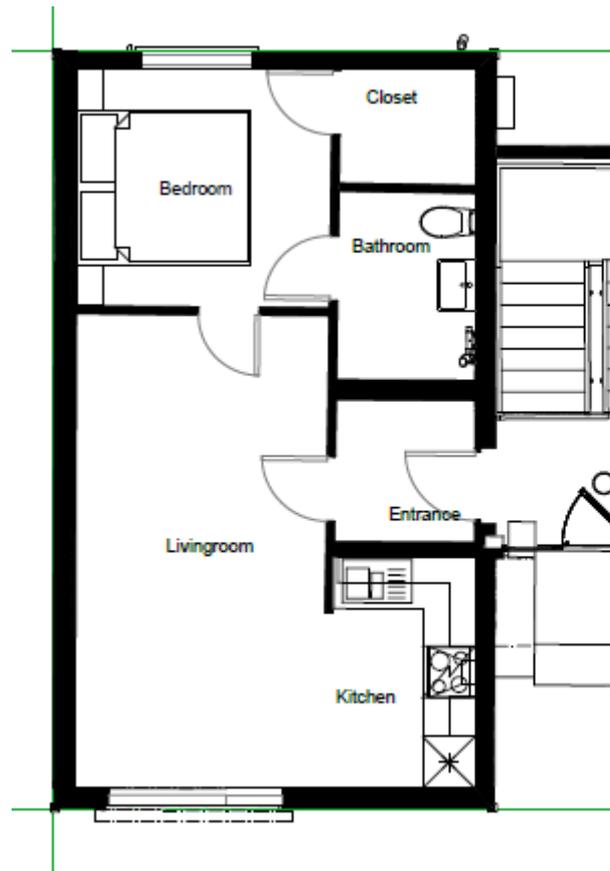
# Out targets and motivation to take part in 4RinEU

- Innovation and development
- New experiences, international cooperation
- New technologies



# Choice of building for the demo

- 2 floors
- 8 small dwellings
- Simple geometry
- Enough space around
- Construction of walls and foundation



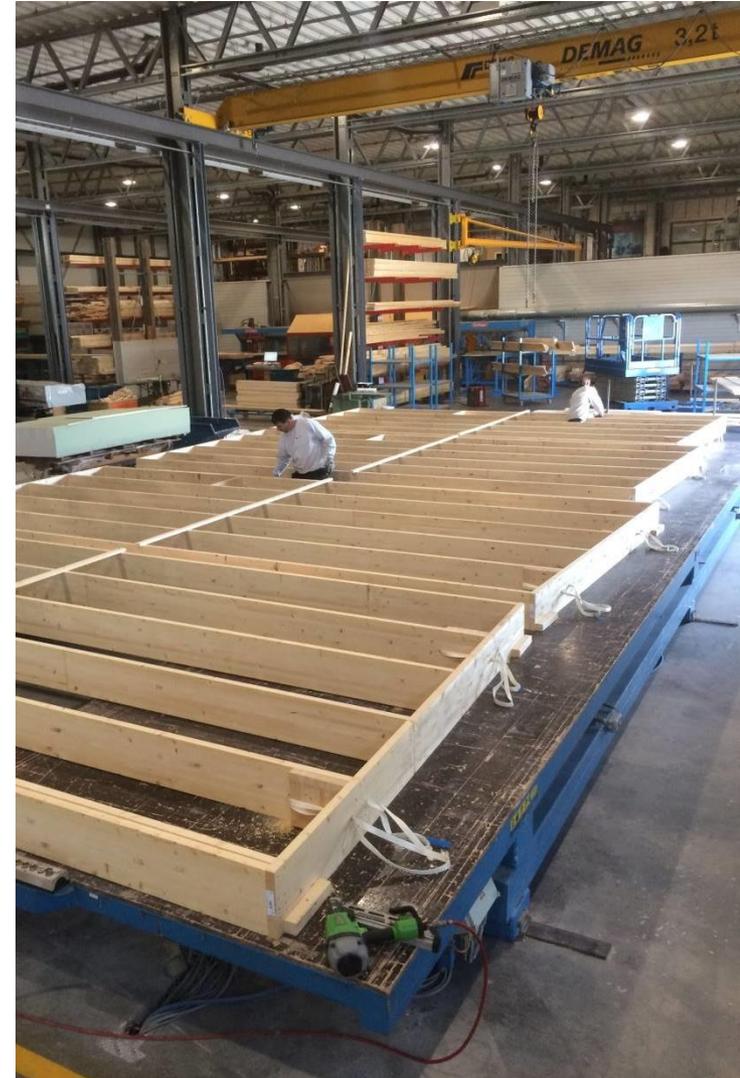
# Main goals of the local project

- **Use of prefabricated facade**
  - First time for renovation in Norway
  - Bring the technology to a local provider
- **Max energy saving**
  - Not passive house dew to no space under 1<sup>st</sup> floor
  - New roof to insulate the whole envelope
- **As little tenant disturbance as possible**
  - No changes in electrical and water systems



# Manufacturer procurement

- Strong marked
- Preferably norwegian manufacturer
- Strategical motivation
- Over a year search before contracting



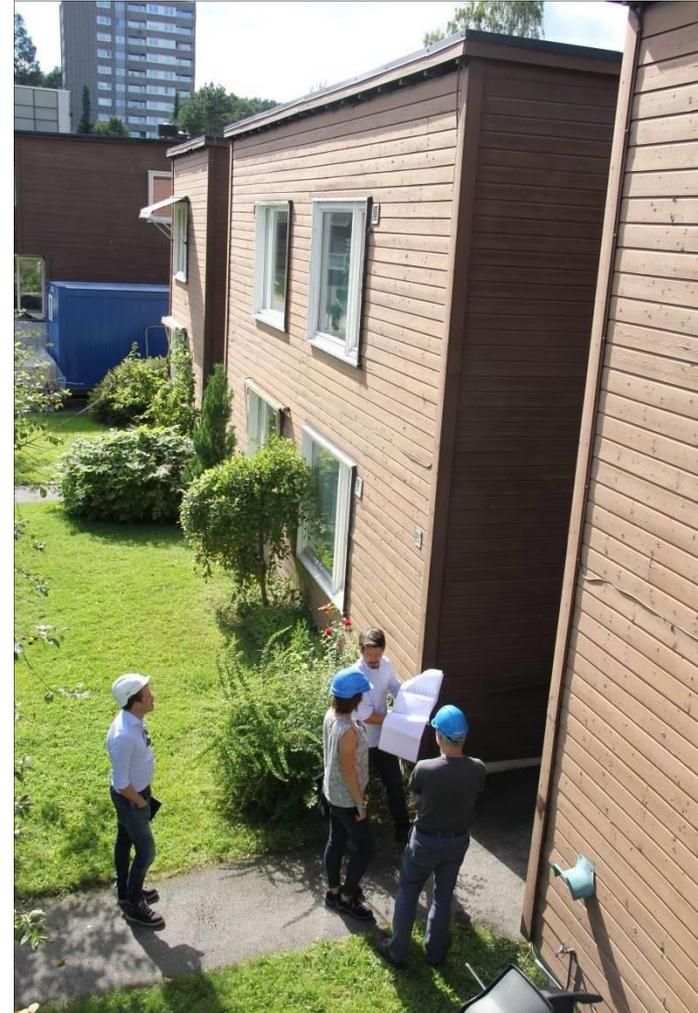
# Picking the design team

- Design group leader
- Architect
- Construction engineer
- Timber & element specialist
- Energy designer
  
- HVAC engineer
- Electrical designer
- +++



# Design phase – collaboration with 4RinEU partners: EURAC and Gump&Mayer

- Coordinating 4RinEU targets vs. local limitations
- EarlyRENo tool to design and check PV locations
- G&M's experience in details and good questions at right time



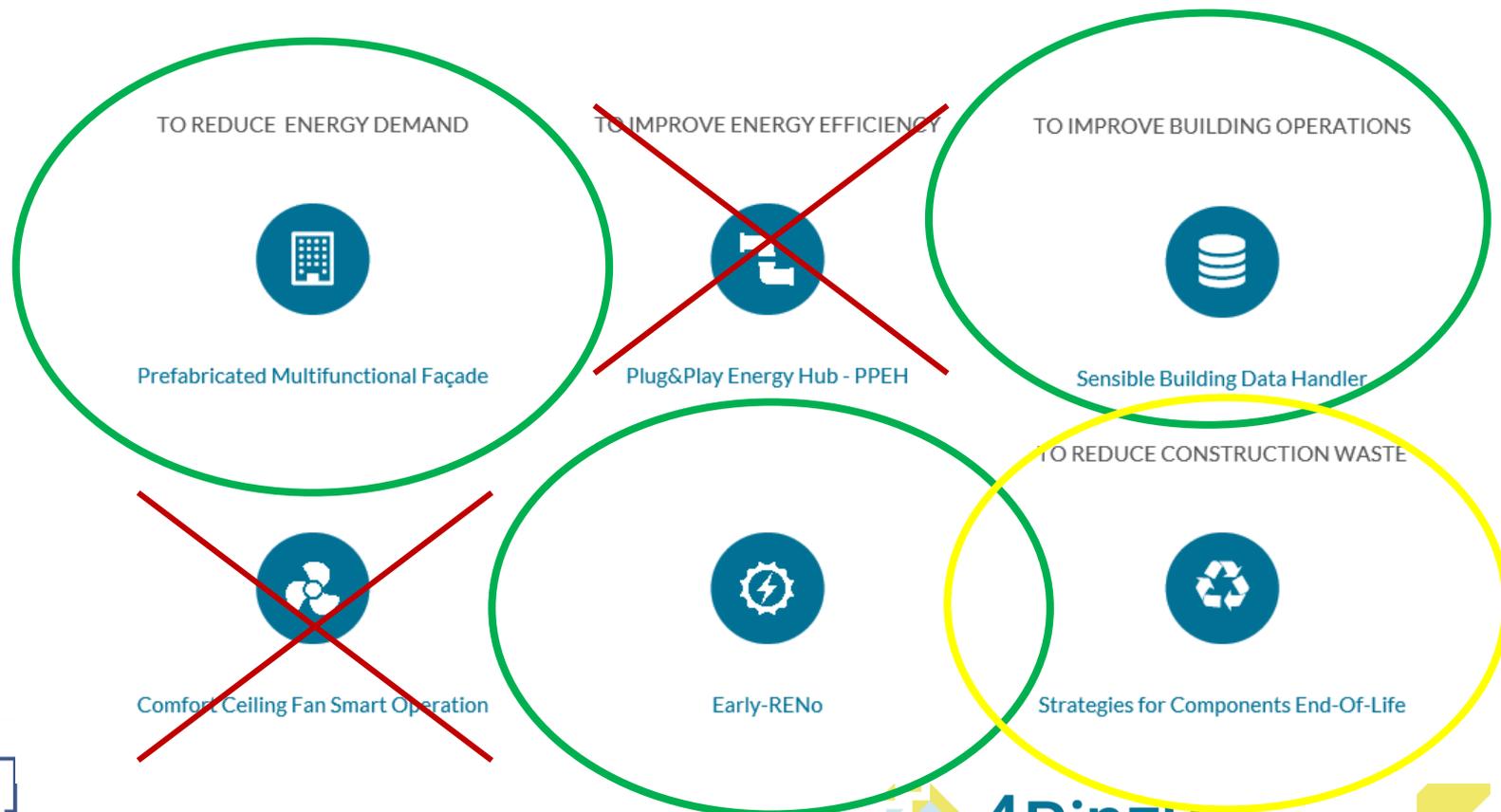
# Design phase – support from SINTEF

- Local marked support
- Experience in EU projects
- Deep research support in building physics
  - Keep the cladding
  - Tight insulated roof
  - Fire regulations
- Research background (post-monitoring)



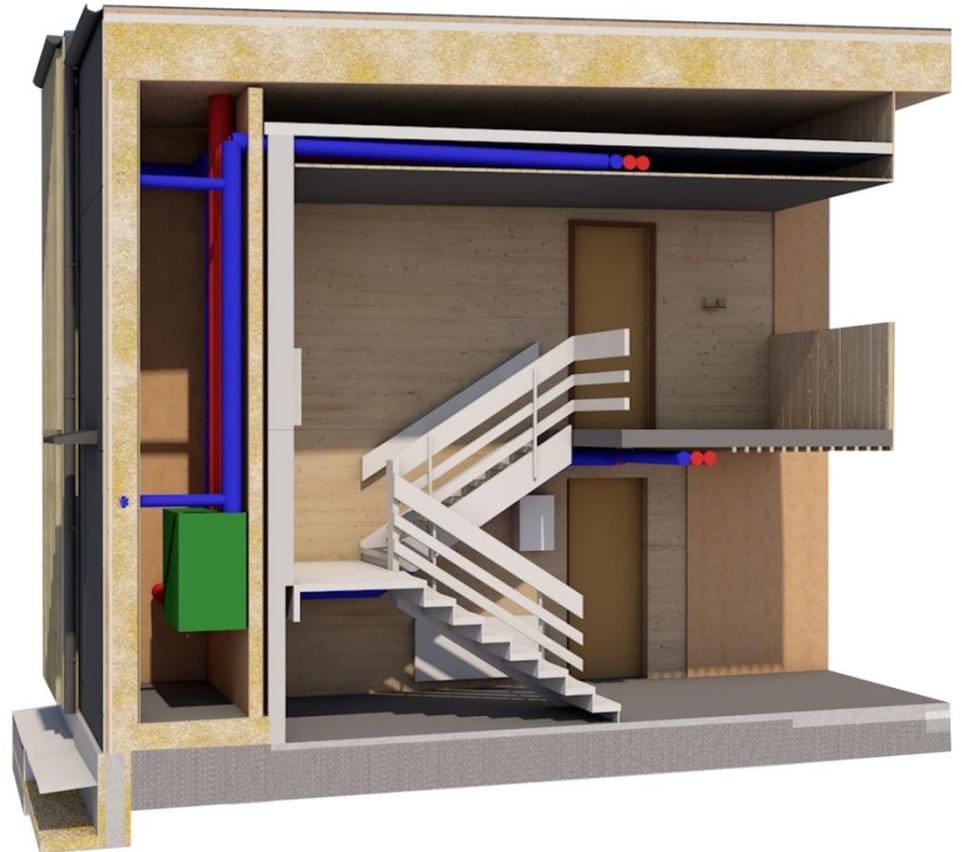
# Design phase – choice of renovation package

- Correct choice is important – what, how and when
- Which technologies to integrate



# Design phase – collaboration with the manufacturer

- BIM in use, from scanning to timber cut
- Crucial to have good communication between general construction design and detailed element design



# Production phase

- Automatical cut, manual element building
- Focus on careful transportation right-on-time, in correct order
- About 3-4 hours transportation to the construction place



# Building phase - mounting

- Carefully planned order
- Think through the details
- Good coordination
- Skilled workers



# Building phase – work with the tenants

- On of the main success factors in social buildings
- Requires special resource planning
- Explanation in advance, much communication in process
- Focus on safety



# Oslo demo – overall results

- Good quality of the building, much better insulation, PV, balanced ventilation
- Relatively short building time, though longer than planned
- Lindal is working towards certification of the system in Norway





# 4Rineu

<http://4rineu.eu/>

## THANK YOU!

Roberto Lollini

[roberto.lollini@eurac.edu](mailto:roberto.lollini@eurac.edu)

[www.eurac.edu](http://www.eurac.edu)



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